

Work Order ID 63485

Wednesday, November 03, 2010 10:02:29 A

Page 1

Item ID: D2126-0730

Accept

Setup Start

Revision ID:

Stop

Item Name: Seal

Start Date: 11/2/2010 Start Qty: 5.00

Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-11-03

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2126

Rev C

100

0.00



Small Fab

Packaging

Memo

0.00

Packaging

Cut as per dwg 2126

110

0.00



QC- Inspect dimensions to drawing

QC

QC S Memo

0.00

Quality Control

120

0.00



Identify as per dwg & Stock Location: 405

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63485

Wednesday, November 03, 2010 10:02:29 A



Page 2

Item ID: D2126-0730

Accept



Setup Start



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Stop



Item Name: Seal

Start Date: 11/2/2010 Start Qty: 5.00



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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 10/11/17 [Signature]

PL 10-11-17

(5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, November 03, 2010 10:02:33 AM

Page 1

Work Order ID: 63485

Parent Item: D2126-0730

Parent Item Name: Seal




Start Date: 11/2/2010

Required Date: 11/16/2010

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 10.11.02 as per revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126  Seal		Manufactured	No			100	f	201.6234	6.0833	30.4165			

Location

ST405

48285

57106

Loc Qty

201.6234211

22.0884211

179.535

Loc Code



EP 10/11/17

30.4165

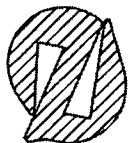
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries



1:1 SCALE
DETAIL

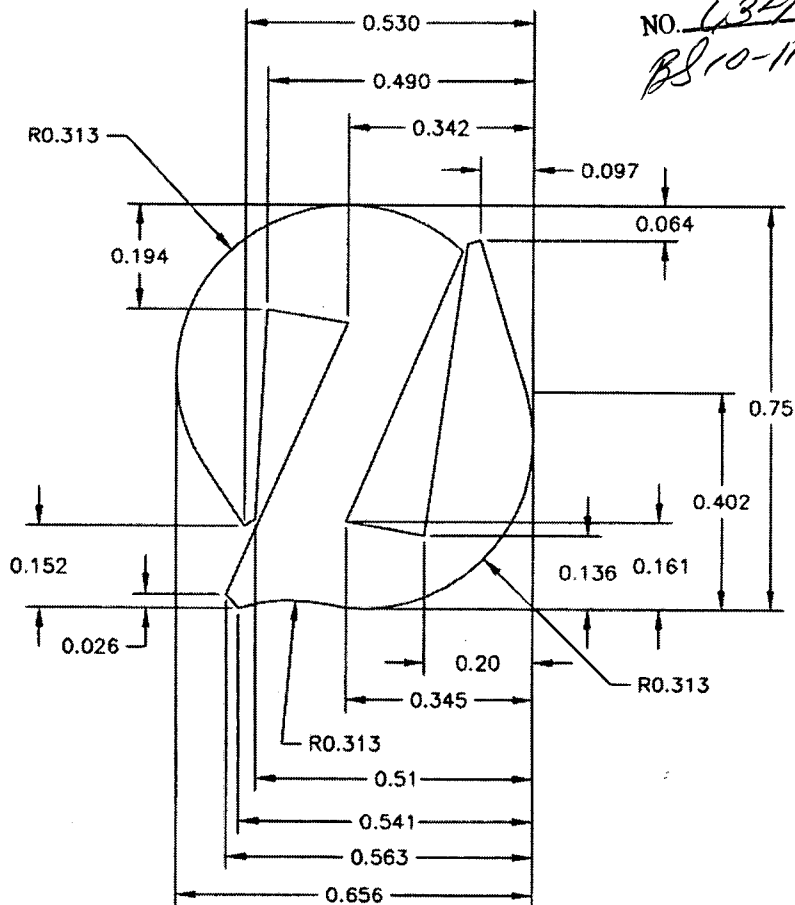
D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63485
BS10-11-03

RELEASED
99.03.15 KE

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
AE	AE	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
AE	AE	D2126
DATE	TITLE	SHEET 1 OF 1
99.03.15	LOCKING SEAL	SCALE 3:1
A	92.03.16	NEW ISSUE
B	98.12.01	REDRAWN: ADD PATTERN
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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